



FM 38758

Manufacturers of Blast Finishing, Spray Wash and Ultrasonic Cleaning Equipment



This list gives details of the most popular spare parts, which are be required to keep your Guyson equipment working a maximum efficiency. Other parts are available and a more detailed listing may be available for particular models.

Note: Please check dimensions and type/option of spare parts before ordering and wherever possible please use the current part number. If you require further information or current prices and parts availability please call our Customer Service Department

DESCRIPTION	PART NO	OLD PART NOS	
400 BLAST GUN - STANDARD PARTS			
Nozzle SF Ceramic 6.4 mm bore - short length	D2BA0000	3401SH	P101001
Nozzle SF Ceramic 6.4 mm bore - standard length	D2BA0001	3401SX	P101002
Nozzle SF Ceramic 8.0 mm bore	D2BA0002	3401SW	P101003
Nozzle SF Tungsten 6.4 mm bore	D2BA0004	3401ST	P101004
Nozzle SF Tungsten 8.0 mm bore	D2BA0005	3401STW	P101005
Airjet 2.0 mm bore	D1AA0000	3404/8	P105001
Airjet 2.4 mm bore	D1AA0001	3404/12	P105002
Airjet 2.8 mm bore	D1AA0002	3404/16	P105003
Hosetail 1/4" BSP x 10 mm bore hose (Male fitting)	P4CG0001	3409	P112001
Hosetail 3/8" BSP x 16 mm bore hose	P4CG0002	3409/2	P112003
Hosetail 3/8" BSP x 19 mm bore hose	P4CG0003	3409/3	P112004
Hosetail 1/4" BSP x 10 mm bore hose (Female fitting)	P4CG0004	3410	P112006
Hosetail 3/8" BSP x10 mm bore hose	P4CG0006	3411	P112010
Locknut - Nozzle (Brass)	D2AA0007	3403	M241034
Grommet - Nozzle (Rubber)	P2GT0012	3402R	M261033
Washer - Nozzle (Steel)	P1WS0038	3402S	M418001
Top Nut (Brass)	D2AA0008	3408	M241035
Washer - Airjet	P1WS0037	3405	M261034
Spring - Airjet	P2SG0000	3406S	M282001
Trigger Valve - Jetstream and F1200 only	P4VL0072	2006GA44	P172011
900 BLAST GUN – STANDARD PARTS			
Nozzle SF Ceramic 9.5 mm bore	D2BA0006	9001 SX	P101011
Nozzle SF Ceramic 12.7 mm bore	D2BA0007	9001 SW	P101012
Nozzle SF Boron Lined 9.5 mm bore	D2BA0009	9001/1 BCL	P101015
Nozzle SF Boron Lined 12.7 mm bore	D2BA0010	9001/2 BCL	P101016
Airjet 3.2 mm bore	D1AA0004	9003	P105011
Airjet 4.0 mm bore	D1AA0005	9004	P105012
Airjet 4.8 mm bore	D1AA0006	9004/1	P105013
Airjet 6.4 mm bore	D1AA0007		
Airjet 3.2mm bore tungsten sleeved	D1AA0012		
Airjet 4.0 mm bore tungsten sleeved	D1AA0011		
Airjet 4.8 mm bore tungsten sleeved	D1AA0008		
Abrasive Entry - 3/4" BSP for 16 mm bore hose	P4CG0009	9005/1	P112021
Abrasive Entry - 3/4" BSP for 19 mm bore hose	P4CG0010	9005/2	P112022
Hosetail 1/4" BSP x 10 mm bore hose	P4CG0001	3409	P112001
Locknut - Nozzle	D2AA0009	9009	M256006
Washer - Nozzle	P1WS0039	9002	M261035
Thumbscrew - M6 x 20 mm long	P1TH0189	3425	M414002

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DESCRIPTON	PART NO	OLD PART NOS	
PRESSURE FEED NOZZLES			
Nozzle PF Straight 3 mm bore - tungsten lined	D2BA0011	GSP4 / G2S	P101031
Nozzle PF Straight 5 mm bore - tungsten lined	D2BA0012	GSP4 / G3S	P101032
Nozzle PF Straight 6 mm bore - tungsten lined	D2BA0013	GSP4 / G4S	P101033
Nozzle PF Straight 8 mm bore - tungsten lined	D2BA0014	GSP4 / G5S	P101034
Nozzle PF Straight 3 mm bore – boron lined	D2BA0032		
Nozzle PF Straight 5 mm bore – boron lined	D2BA0033		
Nozzle PF Straight 8 mm bore – boron lined	D2BA0034		
Nozzle Holder	P4CG0013	A6964	P112051
OTHER MECHANICAL AND PNEUMATIC PARTS			
ANTI-FROST SHEETS			
Anti Frost Sheet 393 mm x 159 mm - Super 2 / T40	P2PF0003	4010/2	M162053
Anti Frost Sheet 381 mm x 254 mm	P2PF0004	4010/3	M162054
Anti Frost Sheet 524 mm x 184 mm - F1200, Stonemaster, Super 4/6/7/9	P2PF0005	4010/4	M162055
Anti Frost Sheet 708 mm x 264 mm - DBH 4/6/7/9	P2PF0006	4010/6	M162056
Anti Frost Sheet 625 mm x 350 mm	P2PF0007	4010/7	M162057
Anti Frost Sheet 623 mm x 324 mm - F1400 / F1600 / F2000	P2PF0008	300013	M162059
Anti Frost Sheet 290 mm x 150 mm - Jetstream 22	P2PF0009	4010GA22	M162060
Anti Frost Sheet 420 mm x 230 mm - Jetstream 11 / 44 / 88	P2PF0010	4010GA44	M162061
Anti Frost Sheet 700 mm x 260 mm - GGE	P2PF0011	4010GGE	M162063
Anti Frost Sheet 682 mm x 264 mm - Euroblast 4/6/ 7/8/9/10	P2PF0013		M162065
Anti Frost Sheet 582 mm x 264 mm - Euroblast 2	P2PF0014		M162066
WINDOWS			
Window Viewing 393 mm x 159 mm - Super 2 / T40	P2GL0000	4401/2T	M162001
Window Viewing 522 mm x 180 mm - F1200, Stonemaster, Super 4/6/7/9	P2GL0001	4401/4T	M162002
Window Viewing 375 mm x 185 mm - Jetstream 22	P2GL0002	4401GA22	M162000
Window Viewing 505 mm x 255 mm - Jetstream 11 / 44 / 88	P2GL0003	4401GA44	M162004
Window Viewing 708 mm x 264 mm - DBH 4/6/7/9	P2GL0004	4401	M162006
Window Viewing 620 mm x 324 mm - F1400 / F1600 / F2000	P2GL0008	300012	M162010
Window Viewing 682 mm x 264 mm - Euroblast 4/6/7/8/9/10	P2GL0009		M162012
Window Viewing 582 mm x 264 mm - Euroblast 2	P2GL0010		M162013
Window Illumination 324 mm x 162 mm - Oval	P2GL0011	4402	M162015
Window Illumination 492 mm x 162 mm - Oval	P2GL0012	4402/1	M162016

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DESCRIPTION	PART NO	OLD PART NOS	
ARMHOLE FITTINGS			
Armhole Flap - Round (4 required per set)	Y1AA0000	2008	M101001
Armhole Flap - Oval (4 required per set)	Y1AA0001	3421	M101002
Armhole Flap - 3 Corner (4 required per set)	Y1AA0002	3421SB	M101003
Armhole Flap - Diamond (4 required per set)	Y1AA0003	3421M	M101004
Armhole Sleeve - Diamond	Y1AA0010	3421DB	M101021
Armhole Sleeve - 3 Corner	Y1AA0011	3421RS	M101022
Armhole Sleeve - Jetstream	Y1AA0012	3421GA44	M101023
Armhole Sleeve – Large (3-corner)	Y1AA0024		
Gauntlets 24" combined - F1200 (Pair) – size 10	Y1AA0014	300019	M101030
Gauntlets 26" combined - Euroblast & F1400 / F1600/2000 (Pair) – size 10	Y1AA0015		M101031
Rubber Gloves - Size 9 (Pair) – 17" long	Y1AA0016	3436-8	M101040
Rubber Gloves - Size 9½ (Pair) – 17" long	Y1AA0017	3436-10	M101042
Rubber Gloves - Size 10 - Reinforced (Pair)	Y1AA0018	3437	M101047
Armhole Bezel - 3 Corner	Y1AA0019	3430/1	M101050
Armhole Bezel - Diamond	Y1AA0020	3420/2	M101051
Armhole Bezel - Round (F1400 / F1600)	Y1AA0023		M101054
Armhole Bezel - Round (F1200)	Y1AB0002	3432	M101052
BREATHERS			
Breather Pads - Round	Y1AB0001	3431	M151001
Breather Bezel - Round - Violet	Y1AB0007	3432	M101052
Breather Pad – Triangular (T40)	E1AA2821		M151004
FILTERS			
Filter Sleeve - 21 / 41 / 70 / 80 D.C.	Y1CA0000	40518	M151014
Filter Bag - 20/1 D.C.	Y1CA0001	20501/1	M151010
Filter Bag - 20 D.C.	Y1CA0002	40517	M151011
Filter Bag - 40 D.C. - (4 Pocket)	Y1CA0003	40502	M151012
Filter Bag - 80 D.C. - (6 Pocket)	Y1CA0004	40503	M151013
Filter Bag - 80/1 D.C.	Y1CA0007	40523	M151017
Filter Bag - 80/2 D.C.	Y1CA0008	40524	M101018
Filter Bag - 50/15 Cyclone	Y1CA0010	40514	M151020
Filter - Guyvac / F10	Y1CA0017		M151030
Filter Cartridge - 10 m ² - Early C400/C800	Y1CA0024		
Filter Cartridge – 10 m ² – C400 Mk 4/C800 Mk 2	Y1CA0049		
Filter Cartridge End Cap - C400/C800	Y1CA0030		
Filter Cartridge PTFE coated/7.5 m ² – C400/C800	Y1CA0045		
Filter Cartridge 4 m ² - GC16/24	Y1CA0037		
Filter Cartridge 5 m ² - GC20/30	Y1CA0048		
Filter securing ring (hose clip)	P1HC0006	3428/12	P112118
Plastic Bin Liner - GC16, 20, 24, C400	Y1CA0041		
Plastic Bin Liner - C800	Y1CA0047		
Filter sock for bin balance	Y1CA0013		

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DESCRIPTION	PART NO	OLD PART NOS
PNEUMATIC PARTS – VARIOUS		
Footpedal valve 2/2 – SF Systems	P4VL0059	P172015
Footpedal valve 3/2 – PF Systems	P4VL0134	
Air filter 1/2" –SF/G24 PF Systems	P4AP0027	P166101
Air filter 3/4" – G25/G44, G46, G27 and G55 PF System	P4AP0041	P166123
Pilot regulator – SF and PF Systems	P4AP0030	P166122
Main air regulator 1/2" –SF/G24 PF Systems	P4AP0028	P166121
Main air regulator 3/4" – G25/G44, G46, G27 and G55 PF Systems	P4AP0040	P166123
Filter/Regulator 1/2" – older systems	P4AP0008	
Heavy duty regulator 1/2" – older systems	P4AP0060	P166054
Air control valve (MAC) 1/2" – G24	P4VL0031	P172071
Pop up valve – G24	P4VL0154	
'O' ring for pop up valve - G24	P2RG0007	M261111
Abrasive/mixer valve 1/2" – G24	P4VL0060	P172021
Diaphragm/liner for above	P4VL0083	P172033
Air control valve (KALO) 3/4" – G25	P4VL0147	P173028
Exhaust valve (KALO) 1" – G25	P4VL0149	
Replacement diaphragm for above valve	P4VL0150	
Pop up valve – G25	P4VL0146	
'O' ring for pop up valve – G25	P2RG0011	
Abrasive/mixer valve 3/4" G25	P4VL0151	
Diaphragm /liner for above	P4VL0152	
Air control valve (MAC) 1" – G44 and G46	P4VL0073	P172072
Exhaust valve (Parker Hannifin) – G24/G44 and G46	P4VL0111	P172074
Replacement diaphragm for above valve	P4VL0130	P172075
Claw coupling 19 mm hose spigot	P4CG0021	P112073
Pop up valve – G150, G44, G46	P4VL0076	P172007
'O' ring for pop up valve – G150, G44, G46	P2RG0006	
Abrasive/mixer valve – 1" G150/G46	P4VL0084	
Diaphragm/liner for above	P4VL0085	
Pressure gauge 0-10 bar panel mtd – Euroblast	P4SD0000	P169001
Pressure gauge 0-10 bar rear mtd – Formula	P4SD0001	P169002
Media control valve (G27/G55)	P4VL0174	
Plunger for above	P4VL0175	
Sleeve for above	P4VL0176	
Seal kit for above	P4VL0177	
Air supply valve (G27/G55)	P4VL0178	
Seal kit for above	P4VL0179	
Polyurethane diaphragm for P4VL0178	P4VL0186	
Pop up valve (G27/G55)	P4VL0183	
O ring (G27/G55)	P2RG0016	
O ring (G55 cone flange)	P2RG0017	

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DESCRIPTION	PART NO	OLD PART NOS	
MECHANICAL PARTS - VARIOUS			
Toggle catch and hook – Euroblast	P2HD0037	M171016	
Side door catch (slam shut) – Euroblast	P2HD0025	M171064	
Side door catch (twist) – Formula	P2HD0004	M171036	
Triangular knob – M8 (old window fastener)	P2HD0026	M171061	
Window Nut – M8 (new window fastener)	E1AA4956		
HOSES AND HOSE FITTINGS – AIR AND MEDIA			
Air hose clear reinforced PVC - 10 mm bore (mtr)	R6TB0003	3429	P111004
Air hose clear reinforced PVC - 16 mm bore (mtr)	R6TB0007	3429/1	P111008
Media hose convoluted plastic - 16 mm bore – Jetstream (mtr)	R6TB0009	3429/4	P111010
Media hose rubber - 10 mm bore (mtr)	R6TB0014	3428/1	P111022
Media hose rubber - 16 mm bore (mtr)	R6TB0018	3428/2	P111025
Media hose rubber - 19 mm bore (mtr)	R6TB0019	3428/3	P111026
Media hose rubber - 19 mm bore - Heavy Duty (mtr)	R6TB0021	3428/6	P111032
Hose Clip - 10 mm	P1HC0000	3428/8	P112112
Hose Clip - 16 mm	P1HC0001	3428/10	P112113
Hose Clip - 19 mm	P1HC0002	3428/9	P112114
Grommet - 10 mm bore PVC hose	P2GT0000	APV989	M261001
Grommet - 10 mm bore rubber hose	P2GT0001	A0822-10	M261002
Grommet - 16 mm bore rubber hose	P2GT0002	A0822-16	M261003
Grommet - 19 mm bore rubber hose	P2GT0003	A0822-19	M261004
HOSE AND HOSE FITTINGS - EXHAUST			
Flexible exhaust ducting standard - 100 mm bore (mtr)	R6TB0030	40505	P115001
Flexible exhaust ducting heavy duty - 100 mm bore (mtr)	R6TB0031	40505/1	P115002
Flexible exhaust ducting – polyurethane 0 100 mm (mtr)	R6TB0032		P115003
Flexible exhaust ducting standard – 150 mm bore (mtr)	R6TB0034	40506	P115011
Flexible exhaust ducting - heavy duty - 150 mm bore (mtr)	R6TB0035	40506/1	P115012
Flexible exhaust ducting – polyurethane - 150 mm bore (mtr)	R6TB0036	40506/3	P115013
Flexible ducting end flange (aluminium) - 100 mm (mtr)	Y2AB0013	40507	P116001
Flexible ducting end flange (aluminium) - 150 mm (mtr)	Y2AB0014	40508	P116002
Hose Clip - 100 mm	P1HC0004	3428/11	P112117
Hose Clip - 150 mm	P1HC0006		P112118
Rubber sealing sleeve - 100 mm	P2HS0000	A5216	P116011
Rubber sealing sleeve - 150 mm	P2HS0001	A5215	P116012

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DESCRIPTION	PART NO	OLD PART NOS	
MIXER BOXES AND PICK UP TUBES			
Mixer box square - quick release	E1AA2452		M247005
Pick-up tube - 10 mm bore hose	E1AA3673	3414	P112033
Pick-up tube - 16 mm bore hose	E1AA4060	3415	P112038
Pick-up tube - 19 mm bore hose	E1AA4059	9008	P112038
Internal pick up tube - 19 mm bore hose	S2CB0012	1009	P112040
Internal pick up tube - 16 mm bore hose	S2CB0013		P112041
Pick-up tube – Jetstream	E1AA0142	1009GA44	P112043
Pick-up tube – Marksman	E1AA2477	A4422	P112046
GASKET AND SEALING STRIPS			
Gasket - window channel – rubber (mtr)	R5SL0000	4403	M161001
Gasket - window channel - rubber – Jetstream Only (mtr)	R5SL0001	4403GA	M161002
Gasket filler – chrome (mtr)	R5SL0002		M161003
Window gasket insert tool	C2HT0053		M161004
Gasket sealing strip – 16 mm wide x 5 m roll	R5SL0024	3419	M161010
Gasket sealing strip – 25 mm wide x 5 m roll	R5SL0027	3419/3	M161011
Gasket sealing strip – 38 mm wide x 5 m roll	R5SL0026	3419/2	M161012
Gasket sealing strip – 50 mm wide x 5 m roll	R5SL0025	34191/	M161013
Strip Foam -12 mm x 12 mm wide x 6 m roll	R5SL0008	3259/1	M161020
Strip Foam -12 mm x 19 mm wide x 6 m roll	R5SL0009	3259/2	M161021
Strip Foam – 15 mm x 19 mm wide x 5 m roll	R5SL0028	3259	
MISCELLANEOUS FORMULA ITEMS			
Formula 300 Cavalier helmet	P2CT0001		M259001
Cavalier helmet cover	P2CT0006		M259008
Cavalier helmet anti-frost sheet holder	P2CT0007		M259009
Cavalier helmet anti-frost sheet	P2PF0017		M162078
Cavalier cape	P2CT0018		M259007
Blast suit (small, medium, large)	P2CT0008		M259011

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